



The Cat® C13 ACERT™ Industrial Diesel Engine is offered in ratings ranging from 287-388 bkW (385-520 bhp) @ 1800 -2100 rpm. These ratings meet China Stage II, U.S. EPA Tier 3 equivalent or U.S. EPA Tier 2 equivalent, EU Stage IIIA equivalent or EU Stage II equivalent emission standards. Industries and applications powered by C13 ACERT engines include Agriculture, Ag Tractors, Aircraft Ground Support, Bore/Drill Rigs, Chippers/Grinders, Combines/Harvesters, Compactors/Rollers, Compressors, Construction, Cranes, Crushers, Dredgers, Forestry, General Industrial, Hydraulic Power Units, Irrigation Equipment, Loaders/Forwarders, Material Handling, Mining, Mobile Earthmoving Equipment, Paving Equipment, Pumps, Shovels/Draglines, Specialty Ag Equipment, Surface Hauling Equipment, Trenchers and Underground Mining Equipment.

# **Specifications**

Power Rating		
Minimum Power	287 bkW	385 BHP
Maximum Power	388 bkW	520 BHP
Rated Speed		1800-2100 rpm

Emission Standards	
Emissions	China Nonroad III, U.S. EPA Tier 3 Equivalent or U.S. EPA Tier 2 Equivalent, EU Stage IIIA Equivalent or EU Stage II
	Equivalent

General	
Engine Configuration	Inline 6, 4-Stroke-Cycle Diesel
Bore	130 mm (5.12 in)
Stroke	157 mm (6.18 in)
Aspiration	Turbocharged Aftercooled (TA)
Displacement	12.5 L (762.8 in³)
Compression Ratio	17.3:1
Combustion System	Direct Injection
Rotation from Flywheel End	Counterclockwise

Engine Dimensions - Approximate	
Height	1053.8 mm (41.49 in)
Length	1295 mm (50.98 in)
Weight - Net Dry - Basic Operating Engine Without Optional Attachments	908.4 kg (2002.7 lb)



Width	1186 mm (346.69 in)
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### **Benefits and Features**

### Reliable, Quiet and Durable Power

World-class manufacturing capability and processes coupled with proven core engine designs assure reliability, quiet operation, and many hours of productive life.

### **Broad Application Range**

Industry leading range of factory configurable ratings and options for agricultural, material handling, construction, mining, aircraft ground support, and other industrial applications.

### Package Size

Exceptional power density enables standardization across numerous applications. Multiple installation options minimize total package size. Ideal for equipment with narrow engine compartments.

# Quality

Every Cat engine is manufactured to stringent quality standards in order to assure customer satisfaction.

# World-class Product Support Offered Through Global Cat Dealer Network

- Scheduled maintenance, including SOSSM sample
- Customer Support Agreements (CSA)
- Caterpillar Extended Service Coverage (ESC)
- · Superior dealer service network
- Extended dealer service network through the Cat Industrial Service Distributor (ISD) program

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# Standard Equipment

# Air Inlet System

- Turbocharged
- · Air-to-Air Aftercooled

#### **Control System**

- · Electronic governing, PTO speed control
- Programmable ratings
- Automatic altitude compensation
- Power compensation for fuel temperature
- Programmable low and high idle and total engine limit
- Electronic diagnostics and fault logging
- Engine monitoring system SAE J1939 broadcast and control
- ADEM™ A4 Electronic Control Unit (ECU)

# Cat® C13 ACERT™ Industrial Diesel Engine

### Industrial



# **Cooling System**

- Thermostats and housing, vertical outlet
- · Jacket water pump, centrifugal
- · Water pump, inlet

# **Exhaust System**

- · Exhaust manifold, dry
- · Optional exhaust outlet

# Flywheels and Flywheel Housing

· SAE No. 1 flywheel housing

# **Fuel System**

- MEUI injection
- Fuel filter, secondary (2 micron)
- Fuel filter, tertiary (2 micron)
- ACERT™ Technology
- Fuel transfer pump
- · Fuel priming pump

### **Lube System**

- · Crankcase breather
- · Oil cooler
- Oil filler
- · Lube oil filter
- Front sump oil pan
- Oil dipstick
- · Gear driven oil pump

### General

- Vibration damper
- · Lifting eyes
- Cold start capability to -20° C (-4° F)
- · Paint: Caterpillar yellow, with optional colors available at request

The International System of Units (SI) is used in this publication. CAT, CATERPILLAR, their respective logos, ADEM, EUI, S•O•S, "Caterpillar Yellow" and the "Power Edge" trade dress, as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission.

C13 ACERT

310 bkW (415 bhp) @ 2100 rpm



Rating Type: IND-B RATING

Emissions: EU Stage IIIA Nonroad Equivalent Emission Standards (Non-Current for EU)

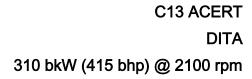




Image shown may not reflect actual configuration

	Metric	English		
General Engine				
Power Rating	310 kW	415 hp		
Number of Cylinders		6		
Bore	130 mm	5.1 in		
Stroke	157 mm	6.2 in		
Displacement	12.5 L	763.0 cu in.		
Compression Ratio	17.	17.3 : 1		

# **RATING DEFINITIONS AND CONDITIONS**

**IND-B RATING:**For service where power and/or speed are cyclic (time at full load not to exceed 80%).

Diesel Engines — up to 7.1 liter All rating conditions are based on ISO/TR14396, inlet air standard conditions with a total barometric pressure of 100 kPa (29.5 in Hg), with a vapor pressure of 1 kPa (.295 in Hg), and 25°C (77°F). Performance measured using fuel to EPA specifications in 40 CFR Part 1065 and EU specifications in Directive 97/68/EC with a density of 0.845-0.850 kg/L @ 15°C (59°F) and fuel inlet temperature 40°C (104°F).

Diesel Engines — greater than 7.1 liter All rating conditions are based on SAE J1995, inlet air standard conditions of 99 kPa (29.31 in Hg) dry barometer and 25°C (77°F) temperature. Performance measured using a standard fuel with fuel gravity of 35° API having a lower heating value of 42,780 kJ/kg (18,390 btu/lb) when used at 29°C (84.2°F) with a density of 838.9 g/L.

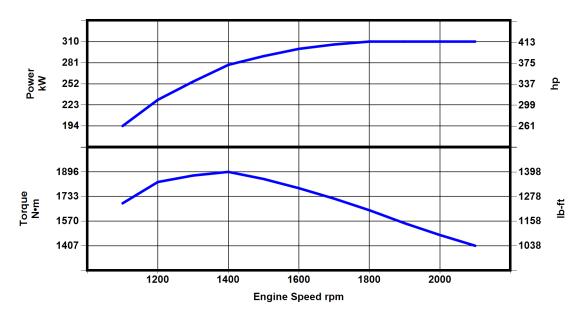


310 bkW (415 bhp) @ 2100 rpm



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Engine Speed rpm	Engine Power bkW	Engine Power bhp	Torque N*m	Torque lb-ft
2100	310	415	1407	1038
2000	310	415	1478	1090
1900	310	415	1556	1147
1800	310	415	1642	1211
1700	306	410	1719	1268
1600	300	402	1788	1318
1500	290	389	1849	1364
1400	278	373	1896	1399
1300	255	342	1872	1380
1200	230	308	1829	1349
1100	195	261	1688	1245

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